



Model 1040/XL Indicator



User Instructions

Table of Contents

Table of Contents	3
Specifications	5
Introduction	7
About This Manual	7
The 1040 Indicator	7
Key Descriptions	8
Annunciators	8
Display Messages	9
Entering Alphanumeric Characters	10
Getting Started	11
Mounting the Model 1040	11
Cable Connections and Power Requirements	12
Weighing Procedures	15
Simple Weighing	15
Loading/Unloading Ingredients Into A Mixer	15
Loading or Unloading Ingredients By Using the XM64	16
Operational Overview	17
Menus	17
Gross Mode and Power Failures	17
Data Entry	17
User Menu	18
LIST	18
CLR.ACC	19
BAT.CNT	20
ING.TOL & DELAY	20
TIMER	22
ENTRY	22
TIME	25
DATE	25
VOLUME	26
SLEEP	26
NATION	26
CLR.DAT	27
Recipes and Pens	28
Recipe Features	28
Choose a Recipe Entry Mode	28
Recipe Menu	29
Creating a Recipe	29
Editing Operations	31
Pens	32
Using ID	33

Other Operations	34
Manual Hold Mode	34
Batching Recipe (Ingredient Loading Method)	34
Mix Timer Operation	36
Pen Unloading	37
Viewing the Accumulators	39
The XM64 Transmitter/Receiver	42
Printing	42
Indicator Diagnostics	47
Access the Test Menu	47
RD64/XL/M Remote Displays and XM64 Remote Transmitter	51
XM64 Remote Transmitter/Receiver	51
Troubleshooting	52
Power On	52
Indicator Over/Under Capacity	53
Inaccurate Weight Readings	53
Measuring Supply Battery Voltage	54
Service Repairs	54
Windows Setup	55
To Download	56
Transfer Data Module (TDM-40)	56

This is a “Table of Contents preview” for quality assurance

The full manual can be purchased from our store:

[https://the-checkout-tech.com/manuals/Weigh-Tronix/1040 and 1040XL Indicator user m](https://the-checkout-tech.com/manuals/Weigh-Tronix/1040%20and%201040XL%20Indicator%20user%20manual.pdf)

And our free Online Keysheet maker:

<https://the-checkout-tech.com/Cash-Register-Keysheet-Creator/>

[HTTPS://THE-CHECKOUT-TECH.COM](https://the-checkout-tech.com)